

**AMENDMENTS TO THE CLAIMS:**

Claim 1. (Currently amended) A box nailing machine comprising:

a box nailing machine body comprising a nail driving port from which nails are driven;

a handle portion comprising a handle arm; and

a magazine for accommodating nails, a forward end portion of which is attached to the nail driving port, a portion of the magazine except for the forward end portion being attached to the handle portion via the handle arm;

wherein the magazine comprises a handle arm attaching portion for attaching the magazine to the handle arm;

the magazine comprises metal and is formed substantially into a U-shape by press forming; and

a plate ~~washer~~ is integrally formed in the handle arm attaching portion so that the plate ~~washer~~ is disposed between a head portion of a fixing bolt and the magazine,

wherein the plate is fixed to the handle arm attaching portion by at least one of caulking, welding, soldering, and adhering.

Claim 2. (Previously presented) The box nailing machine according to claim 1,

wherein the handle arm attaching portion protrudes toward the handle arm; and

the magazine comprises an opening portion larger than an outer dimension of the fixing bolt at a position opposed to the handle arm attaching portion.

Claim 3. (Previously presented) The box nailing machine according to claim 2, wherein

the protruding size of the handle arm attaching portion is one of equal to and larger than the height of a head portion of the fixing bolt.

Claim 4. (Previously presented - withdrawn) A magazine for a box nailing machine, comprising:

a U-shaped metallic plate; and

a washer fixed to an inner wall of the metallic plate.

Claim 5. (Previously presented - withdrawn) The magazine of claim 4, wherein the U-shaped magazine comprises a press-formed metal plate.

Claim 6. (Previously presented - withdrawn) The magazine of claim 4, further comprising a handle arm attaching part.

Claim 7. (Previously presented - withdrawn) The magazine of claim 6, wherein the handle arm attaching part protrudes outwardly.

Claim 8. (Currently amended - withdrawn) The magazine of claim 4, wherein the U-shaped magazine comprises an opening that is larger than a ~~the~~ head of a fastener.

Claim 9. (Previously presented - withdrawn) The magazine of claim 4, wherein the washer is fixed to the inner wall by at least one of caulking, welding, soldering, and adhering.

Claim 10. (Previously presented - withdrawn) The magazine of claim 4, wherein the U-shaped magazine comprises a slot that receives a V-shaped notch in the washer.

Claim 11. (Previously presented - withdrawn) A method of manufacturing a magazine for a box nailing machine, the method comprising:

fixing a washer to a wall of a metallic plate; and  
press-forming the metallic plate into a U-shape.

Claim 12. (Currently amended - withdrawn) The method of claim 11, further comprising press-forming a handle arm attaching portion into the metallic plate by drawing, before fixing the washer.

Claim 13. (Previously presented - withdrawn) The method of claim 11, wherein fixing the washer comprises one of caulking, welding, soldering, and adhering.

Claim 14. (Previously presented - withdrawn) The method of claim 11, wherein the metallic plate comprises a notch that receives a V-shaped notch in the washer.

Claim 15. (Currently amended) A box nailing machine comprising:

a body comprising a nail driving port;  
a handle portion attached to the body and comprising a handle arm; and  
a U-shaped magazine comprising:  
a forward end attached to the nail driving port;

a handle arm attaching part attached to the handle arm; and  
a plate ~~washer~~ fixed to an inner wall of the handle arm attaching part,  
wherein the plate is fixed to the inner wall by at least one of caulking, welding,  
soldering, and adhering.

Claim 16. (Currently amended) The box nailing machine of claim 15, wherein the plate  
~~U-shaped magazine~~ comprises a press-formed metal plate.

Claim 17. (Previously presented) The box nailing machine of claim 15, wherein the  
handle arm attaching part protrudes toward the handle arm.

Claim 18. (Previously presented) The box nailing machine of claim 17, further  
comprising a fastener attaching the U-shaped magazine to the handle arm and wherein the  
handle arm attaching portion protrudes toward the handle arm by a distance larger than the  
height of the head of the fastener.

Claim 19. (Previously presented) The box nailing machine of claim 15, wherein the U-  
shaped magazine is attached to the handle arm with a fastener.

Claim 20. (Previously presented) The box nailing machine of claim 19, wherein the  
fastener comprises one of a screw and a bolt.

Claim 21. (Previously presented) The box nailing machine of claim 19, wherein the U-

shaped magazine comprises an opening opposed to the handle arm attaching part and larger than the head of the fastener.

Claim 22. (Canceled).

Claim 23. (Currently amended) The box nailing machine of claim 15, wherein the U-shaped magazine comprises a slot that receives a V-shaped notch in the plate ~~washer~~.